

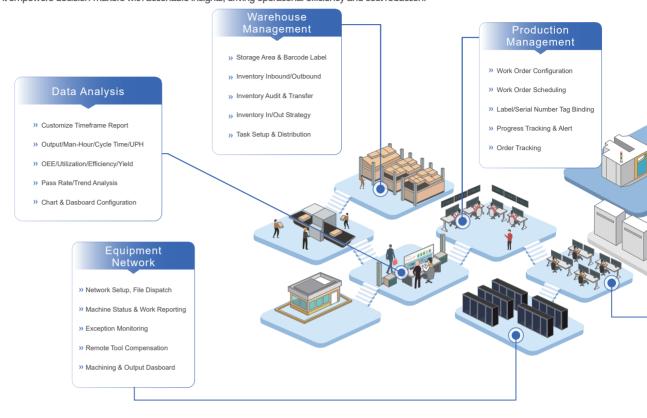


SynFactory

TRUSTED SMART MANUFACTURING PARTNER

SynFactory Introduction

SynFactory leverages real-time monitoring of production equipment and centralized digital data management to integrate key operational workflows, including production planning, quality control, asset management, and inventory optimization. Utilizing advanced tools such as monitoring dashboards, statistical alerts, and trend analytics, it empowers decision-makers with actionable insights, driving operational efficiency and cost reduction.



Key Pain Point in Factory Management

Limited Equipment Transparency

Lack of internet connectivity on old machine

Varied equipment brands and communication protocols

Isolated production equipment data



Inefficient Quality Issue Handling

Lack of standardized quality control

Outdated paper-based inspection records

High defect rate



Challenging Production Planning

Inconsistent order delivery dates
Uncertain procurement schedule & quantities
Disorder equipment schedule & staff roster



Frequent & Long Downtime

Unclear equipment quantity and condition

Maintenance plan execution delay

Difficult maintenance activity tracking



Complicated Production Progress

Production output is hard to quantify Inefficient material availability tracking Different cycle time across multiple processes



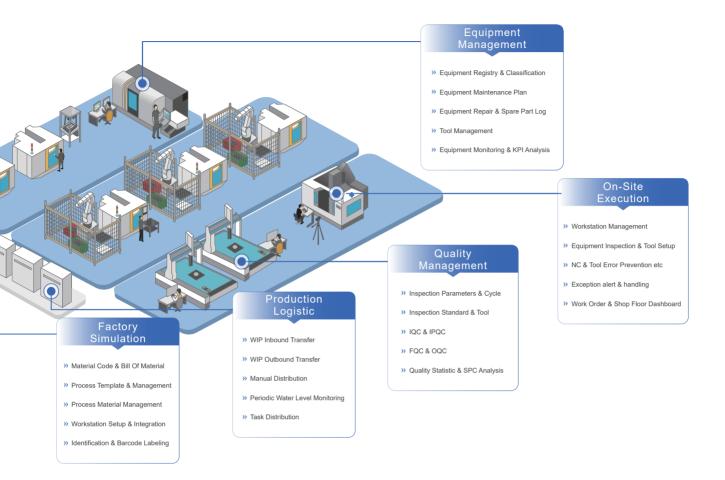
Disorient Material Transfer

Manual material logging

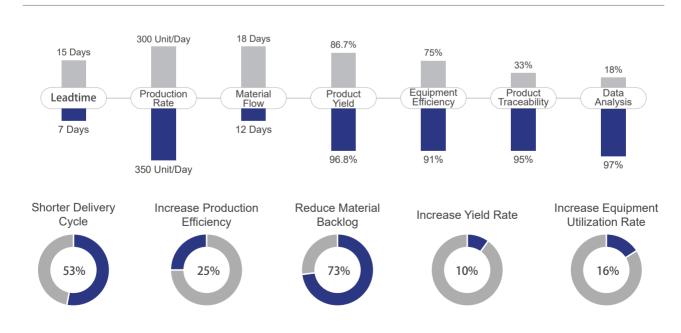
Manual input material transfer record

Poor material traceability





Highly effective in costs reductions and efficiency improvement



I Equipment Network ≥



« Support connection of multiple equipment types



« Access to equipment information & key parameters



« Real-time equipment status monitoring



« Multiple dashboard with customized data & charts

Production Management ≥



« Quick work order creation and adjustment



 Easy production tracking with workpiece serial number generation and binding



« Convenient order tracking with cross platform data sharing



« Clear rework product data statistic and distribution

On-Site Execution ≥



« Real-time work order reporting



« Automatic employee performance evaluation



« Sequential production reduce equipment idle time

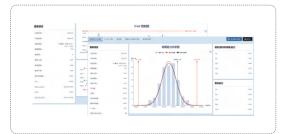


« Instant exception alert & real time synchronize dashboard

Quality Management \(\times \)



 Integration with process management enable centralized data management, and systematic workflow



 Supports SPC dashboards and individual control charts for timely and accurate monitoring of production quality



 Efficient measurement data collection by handheld gauges and advanced measurement equipment integration



 Dedicated remote tool compensation function for metal processing industry, effectively ensuring processing quality

■ Equipment Management **→**



 Automatically generate maintenance schedule to ensure regular maintenance and extend equipment lifespan



 Immediate reporting for equipment failure, quick feedback and updates on repair status, ensuring optimal equipment uptime

Inventory Management ≥



 Basic information settings such as warehouse management, storage locations, movement, and inbound/outbound rules



 Real-time inventory check, improving data accuracy through regular or occasional comparisons with actual stock levels



 Real-time inventory tracking, with early procurement alert to prevent production stoppages due to materials shortages

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 Inventory reports provide material distribution data according to designated locations, enhancing material retrieval efficiency

Module	Functions							
Product Data								
Management	BOM Management, Process Material Allocation, Customer & Supplier Record and Workstation Setup							
Equipment Network	Equipment Network Production Dashboard	: Cloud File Dispatch, Subscription Setting and Network Setup : Real-Time Utilization Dashboard & Machining Record Statistic and Equipment & Production Output Dashboard						
Production Management	Worklog Planning and Order Tracking							
		le Binding, Batch/Serial Number Rules, WIP Statistics, Production Progress and Production Configuration lipment Load Validation, Process Start Time, and Process Completion Time						
	On-Site Report Personnel Performance Data Export	: Work Order, Work Order Statistic, Personnel Check In/Out : Performance Dashboard, Shift Performance Overview, Wage Distribution & Payroll Statistics : Export of data tables and defect statistics reports						
On-site Execution	Production Preparation Label Issuance Exception Handling Error Proofing Process Control Standard Value Setting	: Work Order Receipt, Data Query, Machine Setup, Fixture Loading/Unloading, Equipment & Production Inspection : Serial Number, Label Splitting, Work Report Records, Progress Inquiry, On-Site Execution : Exception Call Log and Notification Kanban : Material, Parameters, NC Program, Fixture, Cutting Tool etc : Control Configuration (e.g., Work cannot begin until the equipment inspection is complete) : Labour time, Throughput Yield (TPY), Overal Equipment Effiency (OEE), Jobs per Hour (JPH)						
Quality Management	Quality Settings Inspection Records Quality Kanban	: Inspection Category, Inspection Item, Inspection Standard, Inspection Tool & Inspection Task : IQC, IPQC, FQC, OQC : Quality Yield Kanban, Fault Reporting, SPC Kanban, Process Capability Kanban						
Equipment Management	Equipment Management	: Equipment List, Service & Maintenance, Exception Report & Configuration Settings						
	Tool Management	: Tool Life Management, Tool Life Record, Cutting Tool Settings						
	Fixture Management Fixture Movement	: Jigs/Fixtures, Fixture Life Management, History Record, Configuration Settings : Fixture Issuance, Fixture Outbound, Fixture Return						
Warehouse Management	Inventory Action Inventory Inquiry	: Stock in/out, Audit, Transfer : Display, Movement Records, Inbound/Outbound Summary, Inventory Settings						
	Warehouse Setting Preceding Document Barcode Label Task Configuration Warehouse Strategy Document Summary Warehouse Metric	: Storage Location, Attributes & Barcode Label etc : Sales Order (SO), Production Plan & Purchase Order (PO) : Configuration, Hierachy, Issuance & History : Stock In/Out, Order Picking & Tasks Binding with Instructions : Stock In/Out Strategy (Shortest Path, Same Number Proximity, FIFO, Attrribute Based Priority) : Receipt, Inbound, Outbound, Transfer Query & Integration : Inventory Turnover Rates, Expiring Inventory Quantity & Value, Inventory Weight & Volume and Utilization etc						
Production Distribution	WIP Management WIP Level Logistics Network	: WIP Setting (Zone, Location, Attribute), WIP Inflow/Outflow, WIP Inventory : Manual Distribution, Regular Level Checks, and Task Distribution Tasks : Logistics Network Setup, AGV/Automated Storage System (ASRS) Routing Instructions						
Data Analysis	Process Quality Analysis	: Output/Man-Hours/Cycle Time/UPH; Achievement Rate; OEE/Utilization Rate/Yield Rate etc : Pass Rate, First Pass Rate, Defect Causes, Trend Graphs, Pareto Charts; SPC, CPK & CMK etc : Uptime, Downtime, Failure Count, MTBF, MTTR, Unscheduled Downtime & MTTF etc						
		: Dashboard Configuration and Smart Shuffle						
	Smart Dashboard	: All-in-One Control Panel, Personnel Performance, Quality Management and Work Order Tracking						
ESG	Query Configuration	: Data Source Definition, Chart Configuration and Display Configuration						
E3G	Energy Management	: Dashboard, Real-time Data, Trend Analysis, and Energy Consumption Settings						

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